

Work Order ID 154855

Thursday, December 22, 2016 10:53:18 AM

154855

RUSH

Page 1

Item ID: D5021-5

Revision ID:

Item Name: Foam, Center Panel, Aft

Start Date: 12/22/2016 Start Qty: 4.00

Required Date: 1/13/2017 Req'd Qty: 4.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: unf Date: 16-12-22 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D5021	B
-------	---

110

110

Purchasing

Purchasing

Memo

Issue P/O:

Manufacture as per Dwg

Possible supplier: ACP COMPOSITES

C OF C note is required.

120

120

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

C OF C note is required.

130

130

QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

Memo

0.00

(2)

16/12/23

(2)

16/12/23

(2)

16/12/23

DAS
9
9-89

Work Order ID 154855***154855***

Page 2

Thursday, December 22, 2016 10:53:18 AM

Item ID: D5021-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Foam, Center Panel, Aft

Start Date: 12/22/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 1/13/2017 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

140

Identify as per dwg & Stock Location: **SLY79A**

0.00

140

Packaging

Memo

0.01

Packaging

2 **JAN 03 2017** **DAS 9-89**

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.07

Quality Control

DAS 21 9-89 **JAN 06 2017****DAS 21 9-89** **JAN 03 2017**

Picklist Print

Thursday, December 22, 2016 10:53:17 AM

Page 1

Work Order ID: 154855

154855

Parent Item: D5021-5

D5021-5

Parent Item Name: Foam, Center Panel, Aft

Start Date: 12/22/2016

Required Date: 1/13/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 13.12.20 NEW ISSUE DD VERF:JLM IPP
REV:B 14.04.09 NOW OUTSOURCE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5021-5P *D5021-5P* Foam, Center Panel, Aft		Purchased	No				Each	0.0000	**	4			

de 11e/12/2017

11

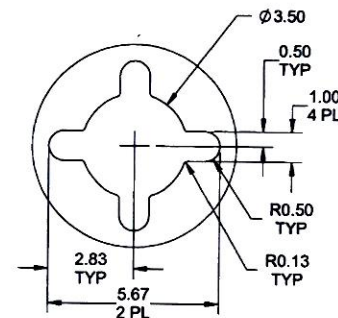
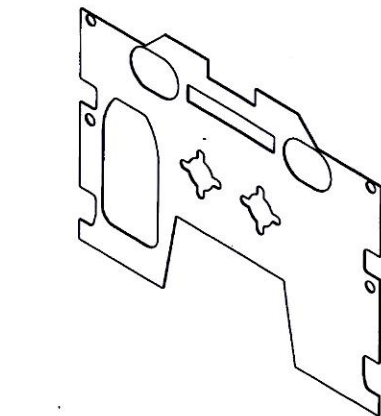
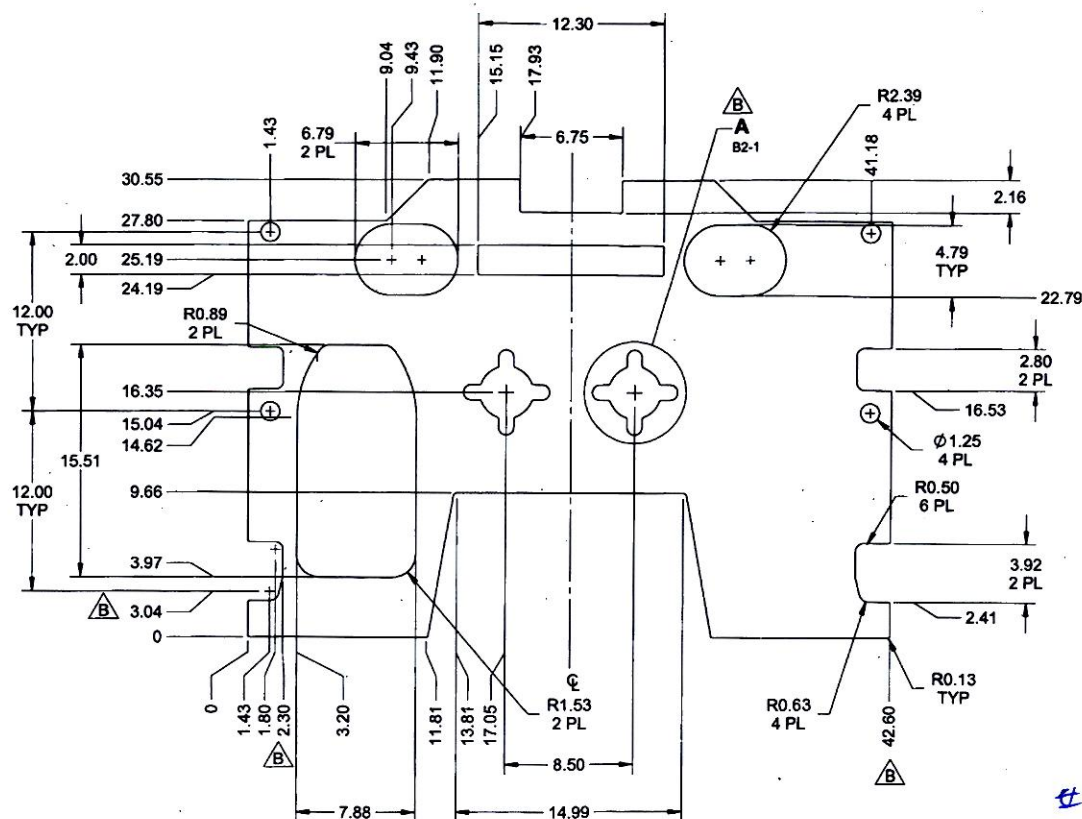
16sf each

D3033-1-

68-6
01
SAD

110489

32



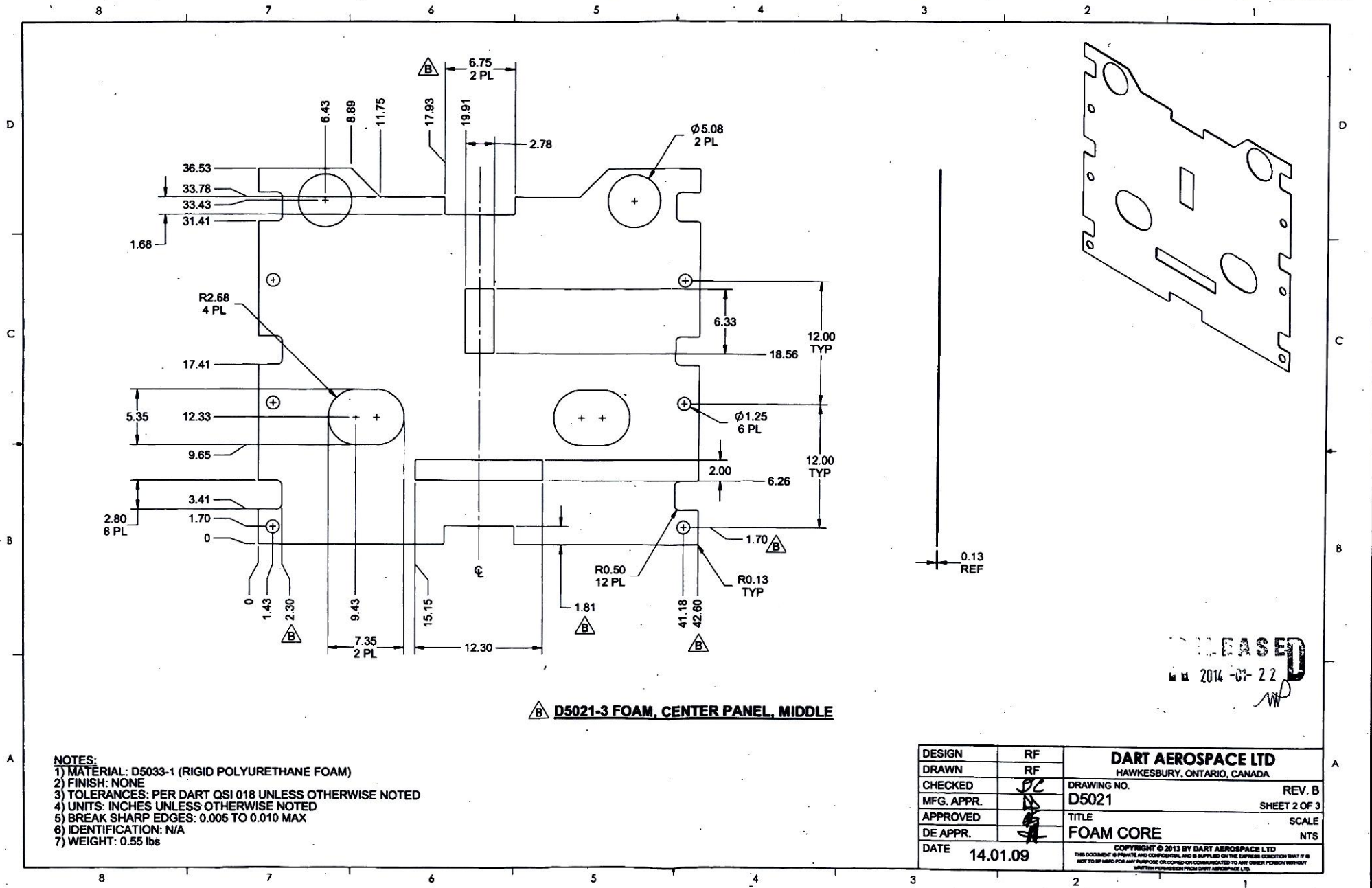
D5021-1 FOAM, CENTER PANEL, FWD

- NOTES:
- 1) MATERIAL: D5033-1 (RIGID POLYURETHANE FOAM)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.35 lbs

#154855
MFC 16-12-22

LEASED
2014-01-22

B	ADDED DETAIL A (ZN B2-1, D5-1) & 1.81 (ZN B5-2, B5-3), 6.75 (ZN D6-2, B6-3); 3.04 WAS 2.93 (ZN B7-1); 2.30 WAS 1.84 & 1.51 (ZN B7-1, B7-2, B7-3); 1.70 WAS 1.83 (ZN B4-2); 9.90 WAS 9.78 (ZN B4-3); SOME DIMENSIONS SHIFTED DUE TO WIDTH CHANGE		RF	14.01.09
	A NEW ISSUE		RF	13.12.09
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. B SHEET 1 OF 3 SCALE NTS COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	RF			
CHECKED	JL			
MFG. APPR.	JL			
APPROVED	JL			
DE APPR.	JL			
DATE	14.01.09	DRAWING NO. D5021 TITLE FOAM CORE		



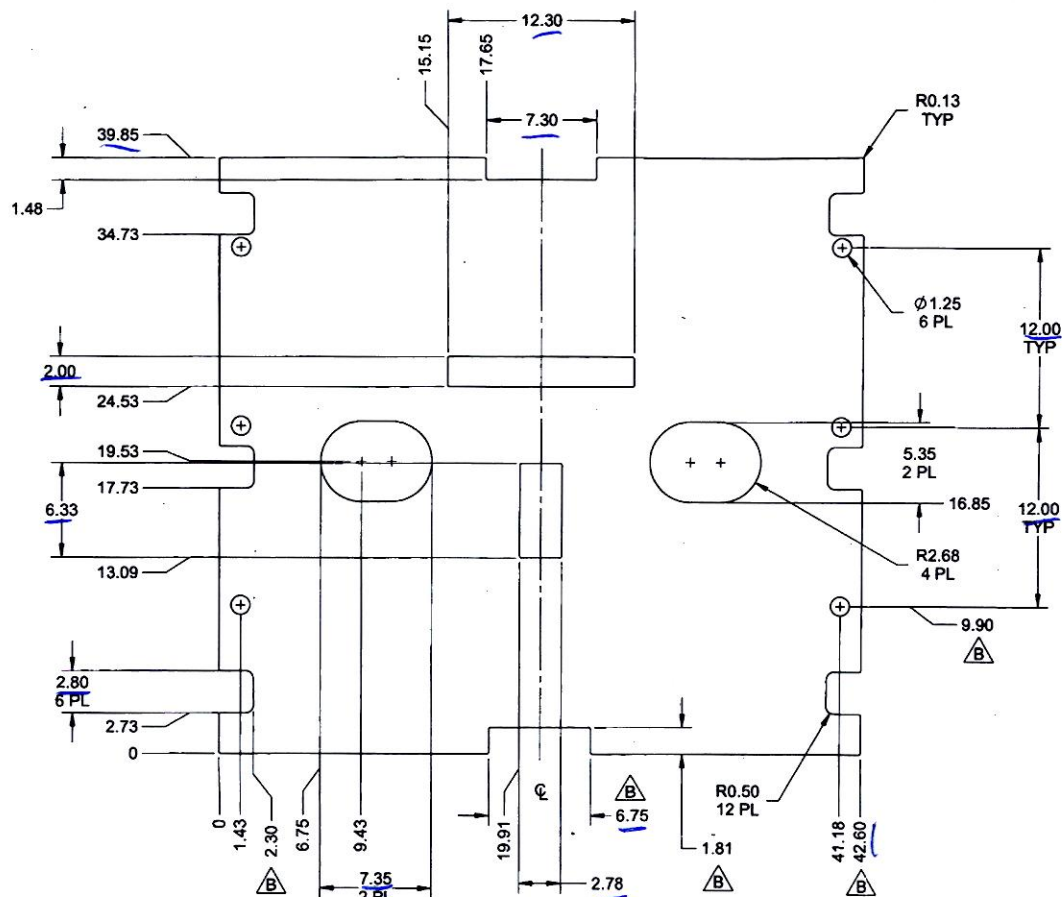
8 7 6 5 4 3 2 1

D

C

B

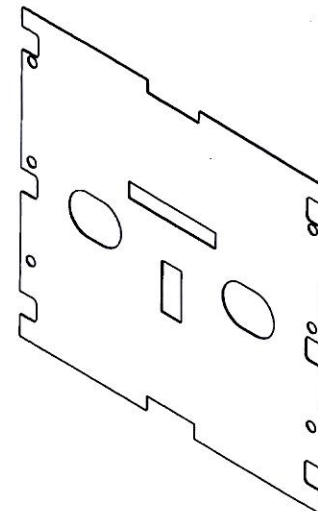
A



D5021-5 FOAM, CENTER PANEL, AFT

NOTES:

- 1) MATERIAL: D5033-1 (RIGID POLYURETHANE FOAM)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.66 lbs



RELEASED
2014-01-22

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DC	DRAWING NO.	REV. B
MFG. APPR.	DC	D5021	SHEET 3 OF 3
APPROVED	DC	TITLE	SCALE
DE APPR.	DC	FOAM CORE	NTS
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1

